Technical Data Sheet

Polyflam RABS 90950 UV5

Acrylonitrile Butadiene Styrene
LyondellBasell Industries
Engineering Plastics

Product Description	
20% glass fibre reinforced ABS grade without PBDE	

General		
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight	
Features	• Flame Retardant • Good Processing Stability	• High Strength • UV Resistant
UL File Number	• E86615	
Processing Method	• Injection Molding	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.36 g/cm³	1.36 g/cm³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (220°c/10.0 Kg)	16 cm³/10min	16 cm³/10min	ISO 1133
Water Absorption			ISO 62
Equilibrium, 73°f (23°c), 50% Rh	0.80 %	0.80 %	
Mechanical	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Tensile Modulus	870000 psi	6000 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	10900 psi	75.0 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	1.8 %	1.8 %	ISO 527-2/1A/5
Impact	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Charpy Notched Impact Strength			ISO 179/1eA
-22°f (-30°c)	2.6 ft·lb/in²	5.4 kJ/m²	
73°f (23°c)	2.9 ft·lb/in²	6.0 kJ/m²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°f (-30°c)	9.0 ft·lb/in²	19 kJ/m²	
73°f (23°c)	9.5 ft·lb/in²	20 kJ/m²	
Thermal	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Deflection Temperature Under Load			
66 Psi (0.45 Mpa), Unannealed	208 °F	98.0 °C	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	196 °F	91.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	201 °F	94.0 °C	ISO 306/B50
--	223 °F	106 °C	ISO 306/A50
Ball Pressure Test (194°f (90°c))	Pass	Pass	IEC 60695-10-2
RTI Elec			UL 746B
0.06 In (1.5 Mm)	140 °F	60.0 °C	
0.12 In (3.0 Mm)	140 °F	60.0 °C	
RTI Imp			UL 746B
0.06 In (1.5 Mm)	140 °F	60.0 °C	
0.12 In (3.0 Mm)	140 °F	60.0 °C	
RTI Str			UL 746B
0.06 In (1.5 Mm)	140 °F	60.0 °C	
0.12 In (3.0 Mm)	140 °F	60.0 °C	
Electrical	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Comparative Tracking Index	550 V	550 V	IEC 60112

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Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 In (2.00 Mm), Self-extinguishing	0.0 in/min	0.0 mm/min	FMVSS 302
0.0787 In (2.00 Mm), Self-extinguishing	0.0 in/min	0.0 mm/min	ISO 3795
Flame Rating			UL 94
0.06 In (1.5 Mm)	V-0	V-0	IEC 60695-11-10, -20
0.12 In (3.0 Mm)	V-0	V-0	
Glow Wire Flammability Index			IEC 60695-2-12
0.06 In (1.5 Mm)	1760 °F	960 °C	
0.12 In (3.0 Mm)	1760 °F	960 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 In (1.5 Mm)	1340 °F	725 °C	
0.12 In (3.0 Mm)	1340 °F	725 °C	
Oxygen Index	32 %	32 %	ISO 4589-2

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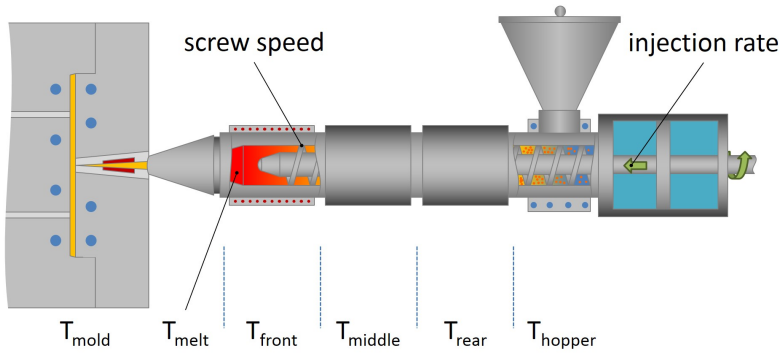

Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	158 to 176 °F	70 to 80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Processing (Melt) Temp	428 to 464 °F	220 to 240 °C
Mold Temperature	104 to 140 °F	40 to 60 °C
Injection Rate	Slow-Moderate	Slow-Moderate
Back Pressure	725 to 1450 psi	5.00 to 10.0 MPa
Screw Speed	< 709 in/min	< 18 m/min

Injection Notes

Mould surface contacting melt should
be of non-corrosive steel (content of chrome > 12%)

Notes

These are typical property values not to be construed as specification limits.